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UNITED STATES PATENT AND TRADEMARK OFFICE

BEFORE THE PATENT TRIAL AND APPEAL BOARD

Ex parte PHILLIP C. BADGER
and
PETER B. FRANSHAM

Appeal 2011-009341
Application 11/480,915
Technology Center 1700

Before BRADLEY R. GARRIS, ROMULO H. DELMENDO, and
GRACE KARAFFA OBERMANN, *Administrative Patent Judges*.

DELMENDO, *Administrative Patent Judge*.

DECISION ON APPEAL

The Appellants¹ seek our review under 35 U.S.C. § 134(a) of a rejection of claims 1-10. We have jurisdiction under 35 U.S.C. § 6(b). We affirm.

¹ The Appellants are identified as the real party in interest. Appeal Brief filed December 6, 2010 (“App. Br.”) 1.

waste carbonaceous materials including biomass) into useful sources for energy, chemicals, and other materials, for example liquids, char and gases used in the production of energy.” Spec. 9, l. 19 to 10, l. 3. In this embodiment, dried carbonaceous feedstock is fed into a storage hopper 112 and subsequently injected (by action of a rotating feed auger 126) into or above a bed of downwardly flowing heat carrier 121 in a pyrolytic reactor chamber 116; char, ash, and the heat carrier 121 exit the pyrolytic reactor chamber 116 via a separation and recovery mechanism 120 where the heat carrier 121 is recovered for further use via heat exchanger 122 in the form of a jacketed auger and separated from the char; the char is passed to a char storage hopper 136 via an auger 137; a portion of the char is removed from the hopper 137 and sent to char/syngas burner (furnace) 118 as needed for process heat; and gas and vapor depart the pyrolytic reactor chamber 116 via a tube 114 into char trap 178, a tar trap 180, and a condenser system 172. *See generally* Spec. 10-20.

Representative claim 1 is reproduced below (with bracketed drawing reference numerals and italics highlighting key disputed limitations added):

1. A *fast pyrolysis system* for the conversion of carbonaceous feedstocks into useful sources for energy, chemicals, or other material, comprises:

a reactor chamber [116] for receiving and heating carbonaceous feedstock for processing of the feedstock in the generation of useful sources for energy, chemicals, or other material, *the reactor chamber heating the feedstock in conjunction with a heat carrier [121] composed of a particulate*

heat exchange material to a temperature of 350° C to approximately 560° C in an oxygen depleted environment;

a separation and recovery mechanism [120] linked to the reactor chamber [116] for separating char produced as a result of processing of feedstock within the reactor chamber from the heat carrier [121];

a heat exchanger [122] extending between the separation and recovery mechanism [120] and the reactor chamber [116], the heat exchanger [122] returning the heat carrier [121] to the reactor chamber [116] after the heat carrier [121] is separated from the char in the separation and recovery mechanism [120];

a condenser [172] in communication with the reactor chamber [116] for receiving gas and vapor from the reactor chamber [116] to separate and recover a liquid product and non-condensable gases; and

a furnace [118] linked to the separation and recovery mechanism [120] for burning the gases and char as needed to provide energy for operation of the system and linked to the heat exchanger for the transfer of energy to the heat carrier as the heat carrier is transported from the separation and recovery mechanism [120] to the reactor chamber [116].

App. Br. 18 (Claims App'x.).

The Examiner rejected the claims under 35 U.S.C. § 103(a) as follows:

- I. Claims 1-4 and 6-9 as unpatentable over Wolcott² and Scott;³
and

² U.S. Patent 4,246,093 issued January 20, 1981.

³ U.S. Patent Application Publication 2004/0237957 A1 published December 2, 2004.

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II. Claims 5 and 10 as unpatentable over Wolcott, Scott, and Masemore.⁴

Examiner's Answer entered January 28, 2011 ("Ans.") 3-11.⁵

DISCUSSION⁶

The Appellants rely on the same arguments for Rejections I and II. App. Br. 8-15. In addition, the Appellants do not provide any argument for the separate patentability of any particular claim. *Id.* Therefore, our ruling as to claim 1, which we select as representative of the claims subject to Rejection I, is dispositive as to both rejections.

Wolcott describes an apparatus for retorting crushed solid carbonaceous material from coal, oil shale, or tar sands mine at temperatures of between 700°F (371°C) and 1,200°F (649°C) using heated solids to

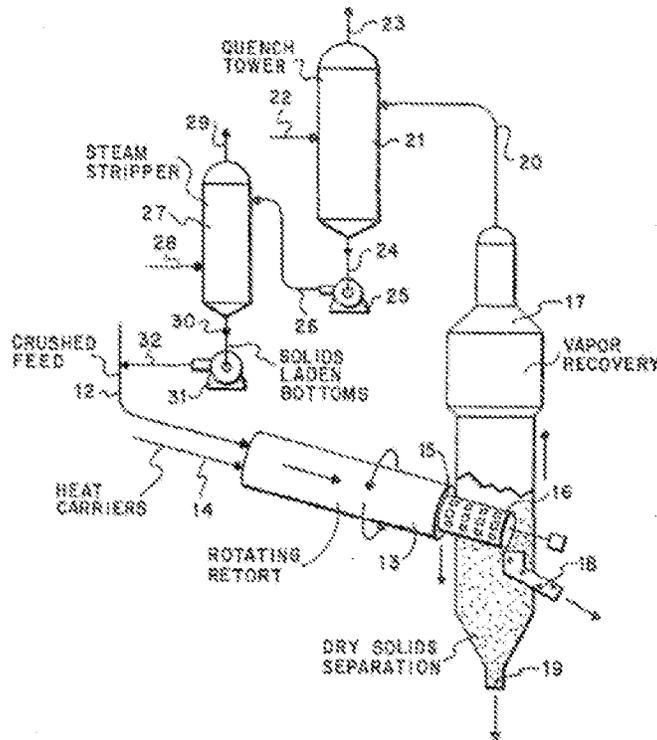
⁴ U.S. Patent Application Publication 2004/0182001 A1 published September 23, 2004.

⁵ The Examiner expressly withdrew the provisional rejection under 35 U.S.C. § 101 of claim 1 as claiming the same invention as that of claim 1 of copending Application 11/480,914, which is also on appeal (Appeal No. 2011-009338), as entered in the Office Action of July 2, 2010. Ans. 3. In addition, the Examiner did not repeat the provisional obviousness-type double patenting rejections entered in the July 2, 2010 Office Action. Therefore, these rejections are not before us. *Ex parte Emm*, 118 USPQ 180, 181 (BPAI 1957).

⁶ We do not address any new arguments (e.g., arguments based on new evidence) made for the first time in the Reply Brief filed March 28, 2011. 37 C.F.R. §§ 41.37(c)(1)(vii) and 41.41(a)(2). *See also Ex parte Borden*, 93 USPQ2d 1473 (BPAI 2010) (informative).

provide at least 50% of the heat for the retort to produce a retort effluent mixture of carbonaceous oil vapors (oil gases and mist) and hydrocarbon gases. Col. 1, ll. 55-61.

Wolcott's sole figure is reproduced below:



Wolcott's figure depicts a system for carrying out a preferred sequence for handling and disposing of solids-laden bottoms in a retorting facility using recycled heat carriers to heat the retort. Col. 2, ll. 33-37. According to Wolcott, "normally solid carbonaceous organic matter in oil shale, coal or tar sands is *pyrolyzed* or retorted" (emphasis added) in the system.⁷ Col. 2,

⁷ Wolcott defines the term "retorting" as referring to the use of hot heat

ll. 41-45. Specifically, Wolcott teaches that crushed raw or fresh carbonaceous material is fed into rotating retort 13 via crushed feed inlet 12 and, at the same time, hot heat carrying retort solids at an average temperature of between 1,000°F (537°C) and 1,400°F (760°C) are fed by gravity or other mechanical means to the retort 13 via hot retort solids inlet pipe 14. Col. 2, l. 62 to col. 3, l. 3. Wolcott states that a mixture of vapor effluents and solids exits the retort at an elevated temperature and passes into revolving screen or trammel 16, which has openings of apertures sized to pass the heat carrier solids and the part of the spent matrix material that is equal to or smaller than the heat carriers. Col. 3, ll. 56-60. Wolcott further discloses that “[i]n the trommel, the gaseous and vaporous effluents containing a desired hydrocarbon value separate from the solids and at the same time, at least a portion of the larger spent matrix particles or agglomerates are separated from the remaining solids and pass outward through line 18.” Col. 3, ll. 62-68. “The remaining solids [are said to] pass through the openings in the trommel and drop to the bottom of the vapor recovery section [17] to exit via solids exit line 19 where the solids are processed (not shown) *for recovery and reheating of the heat carriers.*” Col. 3, l. 68 to col. 4, l. 4 (emphasis added). Additionally, Wolcott teaches that

carriers to thermally convert the organic carbonaceous substances in oil shale, coal, or tar sands to oil vapors and gases, thus leaving solid particulate spent matrix or inorganic material, and does not include liquefaction processes using heated liquids or slurries or processes using combustion or hot gases to directly retort the carbonaceous matter. Col. 2, ll. 45-53.

“[t]he carbonaceous feedstock *may* or may not be preheated by direct or indirect heating means.” Col. 3, ll. 5-7 (emphasis added). Wolcott also discloses the use of a quench oil in quench tower 21 “to rapidly cool the oil vapors and remove the particulate inorganic matter entrained in the oil vapors.” Col. 4, ll. 47-50.

As correctly acknowledged by the Examiner, Wolcott does not specifically disclose a furnace that is linked to both a char separation and recovery mechanism to provide energy for operation of the system and to the heat exchanger for the transfer of heat to the heat carrier as the heat carrier is transported from the separation and recovery mechanism to the reactor chamber, as required by claim 1. Ans. 4, 5.

Scott, however, discloses “a burner for generating heat from combustion of low grade fuels including biomass material such as animal manure and ‘greenwaste’ materials.” ¶ [0002]. Scott teaches that primary combustion creates char, which in a secondary combustion zone is combined with volatile gases from the fuel to produce “a very high and efficient reaction.” ¶ [0014].

Given the collective teachings of Wolcott and Scott, we find no error in the Examiner’s conclusion that

[i]t would have been obvious to one having ordinary skill in the art . . . to provide a furnace linked to the separation and recovery mechanism for burning the gases and char in Wolcott’s apparatus, as taught by Scott in order to produce a very high and efficient reaction and benefit from the energy of the reaction in support of the pyrolysis process in general.

Ans. 5. While Scott specifically mentions animal manure and “greenwaste” as the feedstock, its overall disclosure encompasses biomass materials in general and therefore a person skilled in the art would have considered its teachings where char is produced. In this regard, “[w]hen a work is available in one field of endeavor, design incentives and other market forces can prompt variations of it, either in the same field or a different one.” *KSR Int’l. Co. v. Teleflex Inc.*, 550 U.S. 398, 417 (2007). “If a person of ordinary skill can implement a predictable variation, § 103 likely bars its patentability.” *Id.*

In addition, we find no error in the Examiner’s conclusion that “it would have been obvious to one skilled in the art . . . to link the furnace of Scott to the heat exchanger of Wolcott for the transfer of heat energy to the heat carrier within the heat exchanger as the heat carrier is transported from the char separation and recovery mechanism to the reactor chamber.” Ans. 5.

The Appellants do not offer any reasonably specific arguments contesting the Examiner’s reasoning that a person of ordinary skill in the art would have combined the teachings of Wolcott and Scott. App. Br. 8-15. Rather, the Appellants’ principal contention is that the Examiner’s rejection is flawed because “Wolcott does not disclose a reactor chamber for a fast pyrolysis system as claimed” but rather a retort. App. Br. 10. According to the Appellants, “[r]etorting is not *commonly* done within the North American scientific community with regard to fast pyrolysis procedures”

and “[i]n general, the term ‘retort’ is used to describe a slow pyrolysis reactor such as used for charcoal production.” *Id.* at 10-11 (emphases added). Specifically, the Appellants argue that “[b]y definition, a fast pyrolysis reaction must be completed within roughly 1 second and the vapors quenched in roughly 2 seconds,” whereas Wolcott discloses a reactor residence time of 3 to 20 minutes. *Id.* at 12 (citing Wolcott’s col. 3, ll. 50-51). The Appellants also argue that “[t]he claimed invention requires an oxygen depleted environment and Wolcott provides no disclosure regarding the oxygen content employed in conjunction with the retort.” *Id.* at 11. Furthermore, the Appellants urge that the prior art references do not disclose the claimed “specific relationship wherein energy from the furnace is transferred to the heat carrier via the heat exchanger while the heat carrier is transported from the separation and recovery mechanism to the reactor.” *Id.* at 14.

The Appellants’ arguments in support of the patentability of claim 1 are ineffective to show reversible error in the Examiner’s rejection. *In re Jung*, 637 F.3d 1356, 1365 (Fed. Cir. 2011).

We agree with the Examiner that the manner of operating the claimed system does not confer patentability to the claims in the absence of evidence demonstrating that the prior art structure is incapable of being operated in the manner recited in the claims. *Ans. 7-9. In re Schreiber*, 128 F.3d 1473, 1477 (Fed. Cir. 1997) (holding that claims for conical dispensing top for popped popcorn unpatentable over prior art disclosing conical spout for

open-ended containers, which contains all structural limitations recited in the claims); *In re Sinex*, 309 F.2d 488, 492 (CCPA 1962) (holding that a statement of intended use in a claim fails to distinguish over the prior art apparatus); *In re Wolfe*, 251 F.2d 854, 855 (CCPA 1958) (“The characterization of a massage device for ‘dental’ use, as distinguished from use on other parts of the body, is not a patentable distinction since in the apparatus claims before us it points to no structural difference.”); *In re Hack*, 245 F.2d 246, 248 (CCPA 1957) (explaining that the grant of a patent on a composition or machine cannot be predicated on a new use of that composition or machine).

Moreover, as pointed out by the Examiner, Ans. 4, Wolcott explicitly states that “the normally solid carbonaceous organic matter in oil shale, coal or tar sands is *pyrolyzed* or retorted.” Col. 2, ll. 41-45. Furthermore, as acknowledged by the Appellant at page 11 of the Appeal Brief, “pyrolysis may not require oxygen.” Indeed, the Appellants do not assert that pyrolysis is normally performed in an oxygen-containing or oxygen-rich environment. Absent an explicit requirement for an oxygen atmosphere in Wolcott, a person of ordinary skill in the art would have found it obvious to operate Wolcott’s system under oxygen depleted conditions with the expectation that such conditions would yield successful results.

The Appellants’ contention that the term “retort” is used to describe “a slow pyrolysis system” (and not a “fast pyrolysis system” as recited in claim 1) is mere attorney argument entitled to little or no probative weight.

Here, claim 1 does not place any limitation on process variables such as the identity of the carbonaceous material, the amount and/or flow rate of the carbonaceous material, or the size of the reactor chamber. The Appellants opening brief fails to direct us to persuasive evidence demonstrating that Wolcott's system is incapable of operating as a "fast pyrolysis system" under oxygen depleted conditions in all situations falling within the scope of claim 1.

We also find no persuasive merit in the Appellants' position that the prior art references do not disclose the so-called "specific relationship" relating to the heat exchanger, reactor, and the heat carrier. App. Br. 14. Wolcott explicitly teaches recovery and reheating of the heat carrier. Col. 3, l. 68 to col. 4, l. 4. As discussed above, a person of ordinary skill in the art would have been prompted to provide a furnace to supply process heat, including the heat required to reheat the recovered heat carrier. The use of a heat exchanger in combination with a furnace to accomplish the goal stated in Wolcott would have been within the level of ordinary skill in the art as an obvious design choice. "When there is a design need or market pressure to solve a problem and there are a finite number of identified, predictable solutions, a person of ordinary skill has good reason to pursue the known options within his or her technical grasp." *KSR*, 550 U.S. at 421.

For these reasons, we uphold the Examiner's rejections.

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SUMMARY

The Examiner's rejection under 35 U.S.C. § 103(a) of claims 1-4 and 6-9 as unpatentable over Wolcott and Scott is affirmed.

The Examiner's rejection under 35 U.S.C. § 103(a) of claims 5 and 10 as unpatentable over Wolcott, Scott, and Masemore is affirmed.

No time period for taking any subsequent action in connection with this appeal may be extended under 37 C.F.R. § 1.136(a).

AFFIRMED

kmm